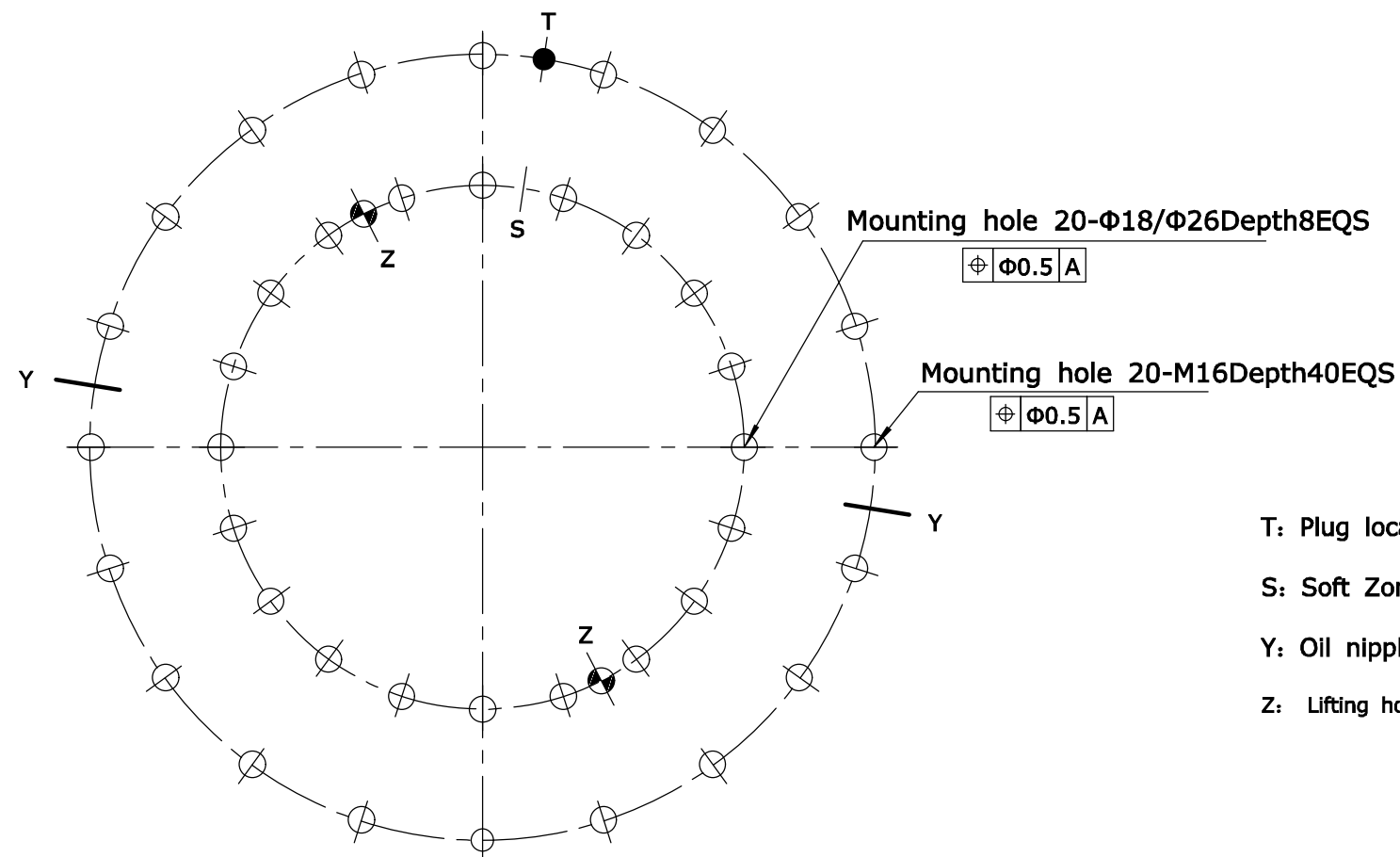


- Notes: U.O.N ∇ 6.3
1. Unspecified chamfer: $2.0 \times 45^\circ$
Through hole chamfer: $1.5 \times 45^\circ$
Threaded hole chamfer: $2.0 \times 45^\circ$
Edges chamfer
 2. Raceway of inner & outer ring induction harden.
Hardness: 55~62HRC
Depth: ≥ 3.5 mm
 3. Inner & outer ring quenched & tempered,
Hardness: 207~262HB
 4. Radial clearance: 0.05~0.25 mm
Axial clearance: 0.05~0.25 mm



T: Plug location
S: Soft Zone
Y: Oil nipple
Z: Lifting hole

08	HG/T2811	Seals	NBRI-3	W17	2		
07	GB117-76	Pin	CN45	Φ16×95	1		
06		Plug	CN45	Φ60	1		
05	JB/T7940.7	Oil nipple	Component	PT1/8	2		
04	GB/T699	Inner ring	50Mn	570*430*10 0	1		
03	GB/T308-2002	Ball	GCr15	50	31±1		
02	HG/T2349	Spacer	Nylon	D50	31±1		
01	GB/T699	Outer ring	50Mn	700*570*10 0	1		
No.	Standard	Component	Material	Model	Qty	Remark	
				Model	CTR-700	Drawing	Weight 188kg
				Name	010.50.570F	Qty	Scale
				Material	50Mn	Total 1 page	The 1st page
Design	LM	Standard		HAN JUNG ROBOT & BEARING CO., LTD.			
Check							
Process		Approve					
Date	2016.10.21						